

Flow Measurement

SITRANS FX

SITRANS FX330

Overview



SITRANS FX vortex flowmeters are designed for use in industrial applications and optimally suited to the demands in auxiliary supply systems.

The proven principle of vortex flowmeters is suitable for measurement of liquids, gases and vapors unaffected by conductivity, viscosity, temperature and pressure.

Benefits

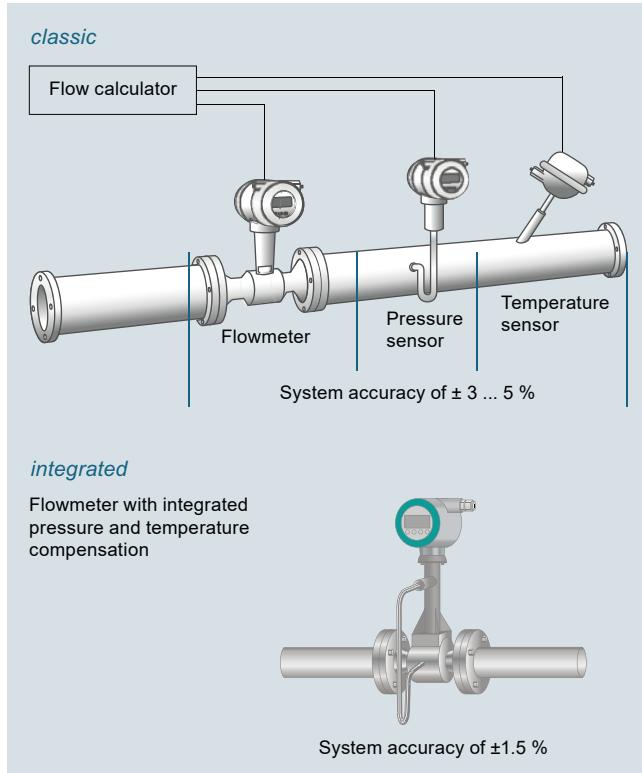
- Integrated pressure and temperature compensation
- Temperature compensation for saturated steam included as standard
- High measuring accuracy
- Maintenance-free sensor
- Non-wearing, fully welded stainless steel construction with high resistance to corrosion, pressure and temperature
- SIL2 certified according to IEC 61508 Edition 2
- Use in hazardous areas
- Integrated reduction of nominal diameter for space-saving and economic installation and large measuring ranges
- Redundant data management: Easy exchange of electronics without loss of calibration and configuration data
- FAD (Free Air Delivery) functionality
- Gross and net heat calculation to support advanced energy management
- Remote version with cable length up to 50 m (164 ft) (in preparation)

Even the basic version of the vortex flowmeter SITRANS FX330 is equipped with temperature compensation for saturated steam applications. With the optional pressure sensor the SITRANS FX330 has integrated density compensation for calculation of corrected volume and mass (online density compensation). The density compensation for calculation of corrected volume and mass is based on the standards of NIST for gases and IAPWS for steam.

Higher measuring accuracy with the use of compact measuring systems

With the classic installation of a vortex flowmeter and separate pressure and temperature sensor as well as flow calculator, all errors occurring in the measuring chain must be taken into account when determining system accuracy. This can result in a measuring error between ± 3 to 5% .

Using a vortex flowmeter with integrated pressure and temperature compensation such as the SITRANS FX330 allows you not only to lower installation costs but also increase the measuring accuracy of the measuring point. In this case the accuracy is $\pm 1.5\%$ of the measured value.



The SITRANS FX330 in flanged design is available with integrated reduction of nominal diameter for space-saving installations and large measuring spans. About 90% of all vortex flowmeters are ordered one size smaller than the line diameter in order to increase the flow speed and to get a wider measuring range. Here, the line has to be reduced before and widened after the sensor, typically including 20x DN inlet and 5x DN outlet run. With the reduction and widening of nominal diameter included in the sensor, it is no longer necessary. To compensate the non-existent straight inlet run between reduction and the vortex bluff body, these devices are specially calibrated and linearized.

A new feature of the SITRANS FX330 is the advanced signal processing and filtering called AVFD (Advanced Vortex Frequency Detection): Interferences and disturbances in the measuring signal are suppressed, signals outside of the relevant frequency band are filtered out.

Redundant data management prevents loss of calibration and configuration data when changing electronics or display.

By default, all SITRANS FX330 meters are factory-calibrated (traceable to international standards) and pre-set according to customer specifications. The SITRANS FX330 also comes with an installation wizard to ease installation; e.g. in a steam application it will only show related settings.

Developed according to the standard IEC 61508 edition 2, the SITRANS FX330 can be used in safety-related application with classification SIL2 for continuous volume flow measurement.

Application

- Measurement of saturated steam and superheated steam
- Steam boiler monitoring
- Heat metering of steam and hot water
- Measurement of consumption of industrial gases
- Measurement of consumption in compressed air systems
- Monitoring of compressor output
- Evaluation of Free Air Delivery (FAD)
- SIP and CIP processes in the food, beverage and pharmaceutical industries
- Measuring of conductive and non-conductive liquids
- Safety-related measurement in SIL applications (SIL2)

Gross and net heat quantity calculation

The SITRANS FX330 was designed for applications in auxiliary and supply service lines, such as internal monitoring of energy flows for saturated and superheated steam or hot water.

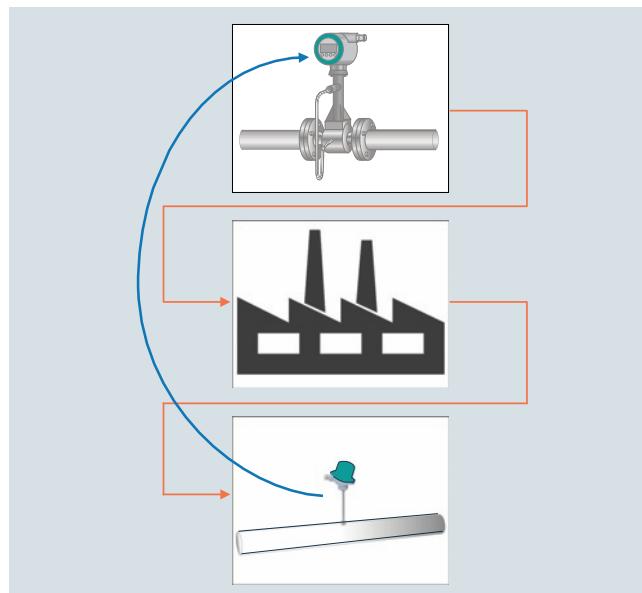
Equipped with temperature sensor as standard, the device can be installed as heat meter in the feed line directly connected with an external temperature sensor in the return line. The gross and net heat calculation can be fed into a DCS to support advanced energy management.

When it comes to energy, the most accurate measurement of consumption is essential. By combining flow, temperature and pressure measurements in one device, SITRANS FX330 provides the basis for a precise mass flow calculation.

In steam applications, the software even determines the enthalpy - the heat content - of the steam. Therefore, SITRANS FX330 is able to calculate the gross heat quantity.

In case net heat quantity consumption of process is asked for, a single temperature sensor can be added to the return line. SITRANS FX330 uses the readings to calculate the amount of heat consumed.

The SITRANS FX330 thereby proves itself to be a reliable partner.

**Design**

SITRANS FX330 Flange	SITRANS FX330 Sandwich
Flanged version with integrated temperature compensation as standard for saturated steam and optional pressure compensation for superheated steam, gases and wet gases.	All advantages of the flanged version in a space-saving sandwich design; centering rings guarantee an easy installation without any offset.
Integrated reduction of nominal diameter for space-saving and economic installations plus large measuring ranges.	Integrated reduction of nominal diameter not available
Also in remote design with field housing and connection cable up to 50 m/164 ft (in preparation)	
With shut-off valve allowing <ul style="list-style-type: none"> • exchange and calibration of pressure sensor • pressure and leak testing of pipeline without interrupting the process 	

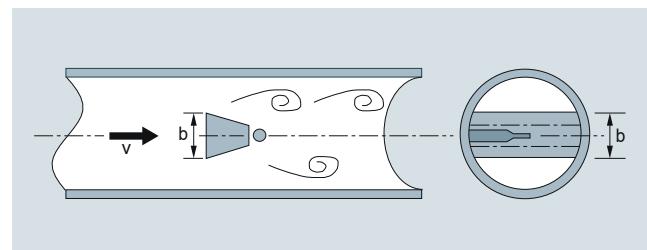
Function

Vortex flowmeters are used to measure the flow of gases, vapors and liquids in completely filled pipes. The measuring principle is based on the principle of the Karman vortex street. Inside the measuring sensor vortices are shed from a bluff body and are detected by a sensor located behind. The frequency f of the vortex shedding is proportional to the flow velocity v .

The nondimensional Strouhal number S describes the relationship between vortex frequency f , width b of the bluff body and the mean flow velocity v :

$$f = (S \cdot v) / b$$

The vortex frequency is recorded at the sensor and evaluated at the converter.



Functional principle

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Technical data		Operating conditions													
Range of application	Flow measurement of liquids, gases and vapors	Temperature ratings	-40 ... +240 °C (-40 ... +465 °F)												
Mode of operation		• Medium	-40 ... +85 °C (-40 ... +185 °F)												
Measuring principle	Karman vortex street	• Ambient	-40 ... +65 °C (-40 ... +140 °F)												
Primary measured value	<ul style="list-style-type: none"> • Volume flow • Mass flow • Corrected volume flow • Density • Temperature • Pressure • Heat energy 	• Storage	-50 ... +85 °C (-58 ... +185 °F)												
Design		Pressure ratings	Max. 100 bar (1450 psi), higher pressure rates on request												
Transmitter		Max. allowable test pressure													
<ul style="list-style-type: none"> • Compact and remote version 	Cable length up to 50 m (164 ft) (in preparation)	<ul style="list-style-type: none"> • With integrated pressure sensor and isolation valve (closed) • With integrated pressure sensor and without isolation valve 	1.5 x PN												
Sensor	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Flanged version</td><td style="width: 50%;">Sandwich version</td></tr> <tr> <td>•</td><td>•</td></tr> <tr> <td>•</td><td>•</td></tr> <tr> <td>•</td><td>•</td></tr> <tr> <td>•</td><td>•</td></tr> <tr> <td>•</td><td>•</td></tr> </table>	Flanged version	Sandwich version	•	•	•	•	•	•	•	•	•	•	Process medium	2 times the measuring range of pressure sensor
Flanged version	Sandwich version														
•	•														
•	•														
•	•														
•	•														
•	•														
<ul style="list-style-type: none"> • Integrated temperature measurement • Reduction of nominal diameter • Pressure and temperature compensation • Isolation valve • Dual measuring device 		<ul style="list-style-type: none"> • Density • Viscosity • Reynold's number 	Taken into consideration when sizing												
Display	4-line graphical display (backlit) with control keys	Recommended flow velocities	< 10 cP												
Operation	<ul style="list-style-type: none"> • Via local display (languages: German, English, French) • Via SIMATIC PDM 	<ul style="list-style-type: none"> • Liquids • Gases and vapors 	> 10000												
Accuracy		DN 15:	0.3 ... 7 m/s (0.98 ... 23 ft/s)												
Volume flow		DN 25:	2.0 ... 80 m/s (6.6 ... 262.5 ft/s)												
<ul style="list-style-type: none"> • Liquids - Re ≥ 20 000 - 10000 < Re < 20 000 	± 0.75 % of measured value	3.0 ... 45 m/s (9.8 ... 148 ft/s)													
<ul style="list-style-type: none"> • Gases and vapors - Re ≥ 20 000 - 10000 < Re < 20 000 	± 2.0 % of measured value	2.0 ... 70 m/s (6.6 ... 230 ft/s)													
Mass flow/Corrected volume flow			For detailed information see operating instructions "Intended use"												
<ul style="list-style-type: none"> • Gases and vapors - Re ≥ 20 000 - 10000 < Re < 20 000 	± 1.0 % of measured value														
<ul style="list-style-type: none"> • Liquids/water - Re ≥ 20 000 - 10000 < Re < 20 000 	± 2.0 % of measured value														
Mass flow															
<ul style="list-style-type: none"> • Liquids/water - Re ≥ 20 000 - 10000 < Re < 20 000 	± 1.5 % of measured value														
Repeatability (Volume flow)	± 0.1 % of measured value														
Installation conditions		Material													
Inlet run		Sensor and process connections													
<ul style="list-style-type: none"> • For undisturbed flow profile, after pipe section with reducer, after 1 x 90° pipe bend 		• Standard	1.4404/316L												
<ul style="list-style-type: none"> • After 2 x 90° pipe bend 		• Option	Hastelloy C22 (on request)												
<ul style="list-style-type: none"> • After 2 x 90° three-dimensional pipe bend 		Transmitter housing													
<ul style="list-style-type: none"> • After control valves 		• Standard	Aluminum die-cast, two-layer coating (epoxy/polyester)												
<ul style="list-style-type: none"> • Before flow conditioner 		• Option	Die-cast aluminum with finish for advanced requirements												
<ul style="list-style-type: none"> • After flow conditioner 		Pressure sensor gasket													
<ul style="list-style-type: none"> • Outlet run 		• Standard	FPM												
		• Option	FFKM												
		Sensor gasket (Pick-up)													
<ul style="list-style-type: none"> • Standard 		• Standard	1.4435/316L												
<ul style="list-style-type: none"> • Option 		• Option	Hastelloy C276												
Process connections															
DIN EN 1092-1		DN 15 ... DN 300/PN 16 ... PN 100													
ANSI B16.5		½" ... 12"/150 ... 600 lb													
For valid combinations of connection size and pressure rating see table "Sensor variants"															

Enclosure rating	
Standard	Compact and remote version: IP66/IP67
Option	Remote version: IP66/IP68 for sensor
Power supply	
Non-Ex version	12 ... 36 V DC
Ex version	12 ... 30 V DC
Inputs/Outputs	
Current output	4 ... 20 mA, HART
Binary output	Pulse/Frequency/Status/Limit switch
Current input	4 ... 20 mA, passive
Communication	
Calibration	
Standard calibration	3-point calibration: 3 x 15 %, 3 x 50 %, 3 x 80 %
Special calibration	5-point calibration: 3 x 15 %, 3 x 30 %, 3 x 50 %, 3 x 60 %, 3 x 80 %
Certificates and approvals	
Ex approvals	ATEX, QPS, IECEx
CE declaration of conformity	PED 2014/68/EU EMC 2014/30/EU
Safety integration level (SIL)	SIL2 according to IEC 61508

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Available combinations of sensor and connection size for SITRANS FX330 in flanged design are shown in the table below.

Sensor size	Connection size	EN 1092-1, Form B1/B2, PN 10	EN 1092-1, Form B1/B2, PN 16	EN 1092-1, Form B1/B2, PN 25	EN 1092-1, Form B1/B2, PN 40	EN 1092-1, Form B1/B2, PN 63	EN 1092-1, Form B1/B2, PN 100	ANSI B16.5, Class 150	ANSI B16.5, Class 300	ANSI B16.5, Class 600
SITRANS FX330 Flanged (7ME2610-...)										
DN 15	DN 15	-	-	-	●	-	●	●	●	●
	DN 25	-	-	-	●	-	●	●	●	●
	DN 40	-	-	-	●	-	●	●	●	●
DN 25	DN 25	-	-	-	●	-	●	●	●	●
	DN 40	-	-	-	●	-	●	●	●	●
	DN 50	-	●	-	●	-	●	●	●	●
DN 40	DN 40	-	-	-	●	-	●	●	●	●
	DN 50	-	●	-	●	-	●	●	●	●
	DN 80	-	●	-	●	-	●	●	●	●
DN 50	DN 50	-	●	-	●	-	●	●	●	●
	DN 80	-	●	-	●	-	●	●	●	●
	DN 100	-	●	-	●	-	●	●	●	●
DN 80	DN 80	-	●	-	●	-	●	●	●	●
	DN 100	-	●	-	●	-	●	●	●	●
	DN 150	-	●	-	●	-	●	●	●	●
DN 100	DN 100	-	●	-	●	-	●	●	●	●
	DN 150	-	●	-	●	-	●	●	●	●
	DN 200	●	●	●	●	-	●	●	-	-
DN 150	DN 150	-	●	-	●	-	●	●	●	●
	DN 200	●	●	●	●	-	●	●	●	●
	DN 250	●	●	●	●	-	●	●	●	●
DN 200	DN 200	●	●	●	●	-	●	●	●	●
	DN 250	●	●	●	●	-	●	●	●	●
	DN 300	●	●	●	●	-	●	●	●	●
DN 250	DN 250	●	●	●	●	-	●	●	●	●
	DN 300	●	●	●	●	-	●	●	●	●
DN 300	DN 300	●	●	●	●	-	●	●	●	●

- available
- not available

Selection and Ordering data		Article No.	Ord. code	Selection and Ordering data		Article No.	Ord. code
SITRANS FX330 Flanged				SITRANS FX330 Flanged			
<ul style="list-style-type: none"> • Not approved for SIL2 safety applications • Approved for SIL2 safety applications 		7 ME 2 6 1 0 -		<ul style="list-style-type: none"> • Not approved for SIL2 safety applications • Approved for SIL2 safety applications 		7 ME 2 6 1 0 -	
<p>↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.</p>		7 ME 2 6 1 1 -		<p>↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.</p>		7 ME 2 6 1 1 -	
Sensor size	Connection size			Communication			
DN 15 (½")	DN 15 (½")	1 A		HART		0	
	DN 25 (1")	1 B		PROFIBUS PA (in preparation)		1	
	DN 40 (1½")	1 C		FOUNDATION Fieldbus (in preparation)		2	
DN 25 (1")	DN 25 (1")	2 B		Ex approval			
	DN 40 (1½")	2 C		Without Ex approval		A	
	DN 50 (2")	2 D		ATEX II2 G Ex ia		B	
DN 40 (1½")	DN 40 (1½")	2 K		ATEX II2 G Ex d		C	
	DN 50 (2")	2 L		ATEX II3 G Ex nA		D	
	DN 80 (3")	2 M		ATEX II2 D Ex tb		E	
DN 50 (2")	DN 50 (2")	2 R		QPS IS Class I Div.1		F	
	DN 80 (3")	2 S		QPS XP Class I Div.1		G	
	DN 100 (4")	2 T		QPS NI Class I Div. 2		H	
DN 80 (3")	DN 80 (3")	3 L		QPS DIP Class I, III Div. 1		J	
	DN 100 (4")	3 M		IECEx II2 G Ex ia		K	
	DN 150 (6")	3 R		IECEx II2 G Ex d		L	
DN 100 (4")	DN 100 (4")	3 S		IECEx II3 G Ex nA		M	
	DN 150 (6")	3 T		IECEx II2 D Ex tb		N	
	DN 200 (8")	3 Q		Pressure sensor and gasket material			
DN 150 (6")	DN 150 (6")	4 M		Without pressure sensor		A	
	DN 200 (8")	4 P		With pressure sensor and gasket material			
	DN 250 (10")	4 Q		FPM (Viton), Range:			
DN 200 (8")	DN 200 (8")	4 T		1 bar (14.5 psi)		B	
	DN 250 (10")	4 U		2 bar (29 psi)		C	
	DN 300 (12")	4 V		4 bar (58 psi)		D	
DN 250 (10")	DN 250 (10")	4 W		6 bar (87 psi)		E	
	DN 300 (12")	4 Y		10 bar (145 psi)		F	
DN 300 (12")	DN 300 (12")	5 E		16 bar (232 psi)		G	
Process connection and pressure rate				25 bar (363 psi)		H	
EN 1092-1 Form B1				40 bar (580 psi)		J	
PN 10	DN 200 ... 300	A		60 bar (870 psi)		K	
PN 16	DN 50 ... 300	B		100 bar (1450 psi)		L	
PN 25	DN 200 ... 300	C		With pressure sensor and gasket material			
PN 40	DN 15 ... 300	D		FFKM (Kalrez), Range:			
PN 63	DN 50 ... 150	E		1 bar (14.5 psi)		M	
PN 100	DN 15 ... 150	F		2 bar (29 psi)		N	
ANSI B16.5 RF				4 bar (58 psi)		P	
Class 150	½ ... 12"	J		6 bar (87 psi)		Q	
Class 300	½ ... 12"	K		10 bar (145 psi)		R	
Class 600	½ ... 6"	L		16 bar (232 psi)		S	
System design				25 bar (363 psi)		T	
Compact version	No cable	0		40 bar (580 psi)		U	
Remote version (in preparation)	Cable length with Order code L..	1		60 bar (870 psi)		V	
Transmitter housing				100 bar (1450 psi)		W	
Aluminum		0		Software version			
Aluminum, silicon free		1		Standard - Uncompensated for gases, steam and liquids including temperature compen- sation for saturated steam		0	
Dual version, aluminum		6		Standard + Heat meter for saturated steam and water		1	
Dual version, aluminum, silicon free		7		Density compensation for steam + Heat meter for saturated and superheated steam		2	
				Density compensation for gases, wet gases and mixed gases + FAD		3	

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Selection and Ordering data	Order code	Selection and Ordering data	Order code
Additional information Please add “-Z” to Article No. and specify as minimum Order code Y40, Y41, Y42 and Y45 and plain text.		Isolation valve With isolation valve	B10
Application data		Certificates	
Medium: Specify medium (Liquid, gas, steam or customer-specific)	Y40	Certificate of compliance according to EN 10204-2.1	C10
Temperature: Specify operating temperature with unit	Y41	Pressure test + Inspection certificate according to EN 10204-3.1	C11
Pressure: Specify operating pressure with unit	Y42	Material certification of pressure bearing metal parts according to EN 10204-3.1	C12
Density (only for customer-specified medium): Specify density with unit	Y43	Material in accordance with NACE MR0175/ISO 15156	C13
Viscosity (only for customer-specified medium): Specify viscosity with unit	Y44	PMI of pressure bearing metal parts + Inspection certificate according to EN 10204-3.1	C14
Flow rate: Specify max. flow rate with units	Y45	Material certificate of pressure bearing metal parts according to EN 10204-3.1 + PMI	C15
Pulse output setting: Specify pulse value (1 pulse/unit)	Y47	Dye penetration test of wetted welds	C16
Operating instruction		X-ray test of wetted welds	C17
Description	Article No.	Calibration	
English	A5E2100423	5-point calibration with certificate	D11
All literature is available to download for free, in a range of languages, at www.siemens.com/processinstrumentation/documentation			
Selection and Ordering data	Order code	Selection and Ordering data	Order code
Further designs Please add “-Z” to Article No. and specify Order code.		Cleaning	
Cable connection		Cable length for remote version (in preparation)	
Without cable glands	A01	5 m (16 ft)	L01
M20x1.5 cable glands made of plastic, grey	A02	10 m (32 ft)	L02
• 3 pcs. • 2 pcs. • 1 pc.	A12 A22	15 m (49 ft)	L03
M20x1.5 cable glands made of plastic, blue	A03	20 m (65 ft)	L04
• 3 pcs. • 2 pcs. • 1 pc.	A13 A23	25 m (82 ft)	L05
M20x1.5 cable glands made of brass, Ex-d/t approved	A04	30 m (98 ft)	L06
• 3 pcs. • 2 pcs. • 1 pc.	A14 A24	35 m (114 ft)	L07
M20x1.5 cable glands made of brass, Ex-nA approved	A05	40 m (131 ft)	L08
• 3 pcs. • 2 pcs. • 1 pc.	A15 A25	45 m (147 ft)	L09
M20x1.5 cable glands in stainless steel, Ex-d/t approved	A06	50 m (164 ft)	L10
• 3 pcs. • 2 pcs. • 1 pc.	A16 A26	Tag name plate	
1/2" NPT conduit connection in plastic (cable glands not included)	A07	TAG name plate in stainless steel 40 x 20mm (Add plain text)	Y17
• 3 pcs. • 2 pcs. • 1 pc.	A17 A27	TAG name plate in stainless steel tag 120 x 46 mm (Add plain text)	Y18

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Selection and Ordering data	Article No.	Ord. code	Selection and Ordering data	Article No.	Ord. code
SITRANS FX330 Sandwich			SITRANS FX330 Sandwich		
• Not approved for SIL2 safety applications	7 ME 2 7 1 0 -		• Not approved for SIL2 safety applications	7 ME 2 7 1 0 -	
• Approved for SIL2 safety applications	7 ME 2 7 1 1 -		• Approved for SIL2 safety applications	7 ME 2 7 1 1 -	
<p>↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.</p>					
Sensor size			Communication		
DN 15 (½")	1 A		HART	0	
DN 25 (1")	2 B		PROFIBUS PA (in preparation)	1	
DN 40 (1½")	2 K		FOUNDATION Fieldbus (in preparation)	2	
DN 50 (2")	2 R				
DN 80 (3")	3 L				
DN 100 (4")	3 S				
Pressure rating			Ex approval		
EN 1092-1			Without Ex approval	A	
PN 16	DN 15 ... 100		ATEX II2 G Ex ia	B	
PN 25	DN 15 ... 100		ATEX II2 G Ex d	C	
PN 40	DN 15 ... 100		ATEX II3 G Ex nA	D	
PN 63	DN 15 ... 100		ATEX II2 D Ex tb	E	
PN 100	DN 15 ... 100		QPS IS Class I Div.1	F	
ANSI B16.5			QPS XP Class I Div.1	G	
Class 150	½ ... 4"		QPS NI Class I Div. 2	H	
Class 300	½ ... 4"		QPS DIP Class I, III Div. 1	J	
Class 600	½ ... 4"		IECEx II2 G Ex ia	K	
System design			IECEx II2 G Ex d	L	
Compact version	No cable	0	IECEx II3 G Ex nA	M	
Remote version (in preparation)	Cable length with Order code L..	1	IECEx II2 D Ex tb	N	
Transmitter housing			Pressure sensor and gasket material		
Aluminum		0	Without pressure sensor	A	
Aluminum, silicon free		1	With pressure sensor and gasket material		
			FPM (Viton), Range:		
			1 bar (14.5 psi)	B	
			2 bar (29 psi)	C	
			4 bar (58 psi)	D	
			6 bar (87 psi)	E	
			10 bar (145 psi)	F	
			16 bar (232 psi)	G	
			25 bar (363 psi)	H	
			40 bar (580 psi)	J	
			60 bar (870 psi)	K	
			100 bar (1450 psi)	L	
			With pressure sensor and gasket material		
			FFKM (Kalrez), Range:		
			1 bar (14.5 psi)	M	
			2 bar (29 psi)	N	
			4 bar (58 psi)	P	
			6 bar (87 psi)	Q	
			10 bar (145 psi)	R	
			16 bar (232 psi)	S	
			25 bar (363 psi)	T	
			40 bar (580 psi)	U	
			60 bar (870 psi)	V	
			100 bar (1450 psi)	W	
Software version					
Standard - Uncompensated for gases, steam and liquids including temperature compensation for saturated steam				0	
Standard + Heat meter for saturated steam and water				1	
Density compensation for steam + Heat meter for saturated and superheated steam				2	
Density compensation for gases, wet gases and mixed gases + FAD				3	

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Selection and Ordering data	Order code	Selection and Ordering data	Order code
Additional information Please add “-Z” to Article No. and specify as minimum Order code Y40, Y41, Y42 and Y45 and plain text.		Isolation valve With isolation valve	B10
Application data Medium: Specify medium (Liquid, gas, steam or customer-specific) Temperature: Specify operating temperature with unit Pressure: Specify operating pressure with unit Density (only for customer-specified medium): Specify density with unit Viscosity (only for customer-specified medium): Specify viscosity with unit Flow rate: Specify max. flow rate with units Pulse output setting: Specify pulse value (1 pulse/unit)	Y40 Y41 Y42 Y43 Y44 Y45 Y47	 Material certification of pressure bearing metal parts according to EN 10204-3.1 Material in accordance with NACE MR0175/ISO 15156 PMI of pressure bearing metal parts + Inspection certificate according to EN 10204-3.1 Material certificate of pressure bearing metal parts according to EN 10204-3.1 + PMI Dye penetration test of wetted welds X-ray test of wetted welds	C10 C11 C12 C13 C14 C15 C16 C17
Operating instruction		Calibration 5-point calibration with certificate	D11
Description Article No. English A5E2100423		Cleaning Free of oil and grease (wetted parts) Free of oil and grease (wetted parts) + Inspection certificate according to EN 10204-3.1	K46 K48
All literature is available to download for free, in a range of languages, at www.siemens.com/processinstrumentation/documentation		Cable length for remote version (in preparation) 5 m (16 ft) 10 m (32 ft) 15 m (49 ft) 20 m (65 ft) 25 m (82 ft) 30 m (98 ft) 35 m (114 ft) 40 m (131 ft) 45 m (147 ft) 50 m (164 ft)	L01 L02 L03 L04 L05 L06 L07 L08 L09 L10
Selection and Ordering data	Order code	Tag name plate TAG name plate in stainless steel 40 x 20mm (Add plain text) TAG name plate in stainless steel tag 120 x 46 mm (Add plain text)	
Further designs Please add “-Z” to Article No. and specify Order code.		TAG name plate in stainless steel 40 x 20mm (Add plain text) TAG name plate in stainless steel tag 120 x 46 mm (Add plain text)	Y17 Y18
Cable connection Without cable glands M20x1.5 cable glands made of plastic, grey <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc. M20x1.5 cable glands made of plastic, blue <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc. M20x1.5 cable glands made of brass, Ex-d/t approved <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc. M20x1.5 cable glands made of brass, Ex-nA approved <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc. M20x1.5 cable glands in stainless steel, Ex-d/t approved <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc. 1/2" NPT conduit connection in plastic (cable glands not included) <ul style="list-style-type: none">• 3 pcs.• 2 pcs.• 1 pc.	A01 A02 A12 A22 A03 A13 A23 A04 A14 A24 A05 A15 A25 A06 A16 A26 A07 A17 A27		

SITRANS FX330 spare parts

Description	Article No.
Transmitter electronic for SITRANS FX330	
• FXT030 in compact design with HART (non-Ex/Ex-i)	A5E38663070
• FXT030 in compact design with HART (Ex-d)	A5E38663398
• FXT030 in remote design with HART (non-Ex/Ex-i)	A5E38663422
• FXT030 in remote design with HART (Ex-d)	A5E38663454
Sensor electronic for SITRANS FX330 in remote design (non-Ex/Ex-i/Ex-d)	A5E38663481
Display lid (non Ex) in painted aluminum with O-ring seal	A5E38663502
Display lid (Ex) in painted aluminum with O-ring seal	A5E38663517
Blind lid in painted aluminum with O-ring seal	A5E38663529
Display with HMI and data memory	A5E38663613
Sensor cable, grey (non-Ex)	
• 5 m (16 ft)	A5E38663641
• 10 m (32 ft)	A5E38663753
• 15 m (49 ft)	A5E38663838
• 20 m (65 ft)	A5E38663871
• 25 m (82 ft)	A5E38663887
• 30 m (98 ft)	A5E38663900
• 40 m (131 ft)	A5E38663912
• 50 m (164 ft)	A5E38663947
Sensor cable, blue (Ex)	
• 5 m (16 ft)	A5E38664060
• 10 m (32 ft)	A5E38664087
• 15 m (49 ft)	A5E38667790
• 20 m (65 ft)	A5E38667850
• 25 m (82 ft)	A5E38668087
• 30 m (98 ft)	A5E38668128
• 40 m (131 ft)	A5E38668158
• 50 m (164 ft)	A5E38668945
Sensor replacement kit including seal disc, socket, pickup and O-rings (for pickup and pressure screw)	
• DN 15	A5E38669012
• DN 25	A5E38669021
• DN 40 ... DN 100	A5E38669057
• DN 150 ... DN 300	A5E38669134
Pressure sensor replacement kit including pressure sensor with calibration certificate, DUBOX plug and O-rings	
• 1 bar	A5E38669157
• 2 bar	A5E38669183
• 4 bar	A5E38669194
• 6 bar	A5E02181175
• 10 bar	A5E02181180
• 16 bar	A5E02181221
• 25 bar	A5E02181307
• 40 bar	A5E02181316
• 60 bar	A5E02181322
• 100 bar	A5E02181437

Description	Article No.
SITRANS FX300 upgrade kit (transmitter housing included) ¹⁾	
• FXT030 in compact design with HART (non-Ex/Ex-i)	A5E38669219
• FXT030 in compact design with HART (Ex-d)	A5E38669227
• FXT030 in remote design with HART (non-Ex/Ex-i)	A5E38669236
• FXT030 in remote design with HART (Ex-d)	A5E38669287

¹⁾ Please specify serial number of FX300 when placing order.

Selection and Ordering data	Article No.	Ord. code
SITRANS FX330 Flow Straightener	7 M E 2 9 0 0 -	0 0
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
Material		
Stainless steel 1.4404 (316L)		1
Nominal diameter		
DN 15 / ANSI 1/2"		A
DN 25 / ANSI 1"		B
DN 40 / ANSI 1½"		C
DN 50 / ANSI 2"		D
DN 80 / ANSI 3"		E
DN 100 / ANSI 4"		F
DN 150 / ANSI 6"		G
DN 200 / ANSI 8"		H
DN 250 / ANSI 10"		J
DN 300 / ANSI 12"		K
Pressure rating		
PN 10		A
PN 16		B
PN 25		C
PN 40		D
PN 63		E
PN 100		F
Class 150		J
Class 300		K
Class 600		L

Selection and Ordering data	Order code
Additional information	
Please add “-Z” to Article No. and specify Order code.	
Certificates	
Certificate of compliance to EN 10204-2.1	
Material certification of pressure bearing parts to EN 10204-3.1	
Material in accordance with NACE MR0175/ISO 15156	
PMI of pressure bearing parts + Inspection certificate according to EN 10204-3.1	
Material certificate of pressure bearing parts according to EN 10204-3.1 + PMI	
Cleaning	
Free of oil and grease (wetted parts)	
Free of oil and grease (wetted parts) + Inspection certificate according to EN 10204-3.1	

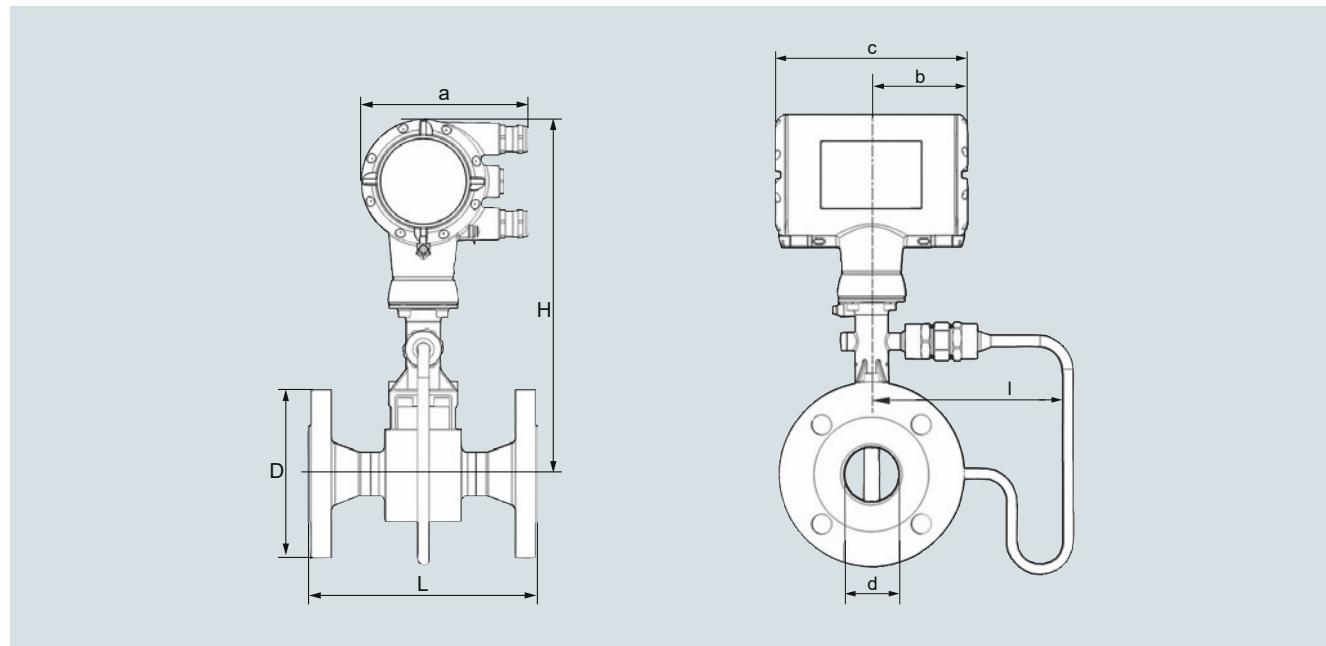
Flow Measurement

SITRANS F X

SITRANS FX330

Dimensional drawings

Compact version



Flanged version with pressure sensor

Flanged version EN 1092-1

Size ¹⁾ Pres- sure rating		Dimensions [mm (inch)] $a = 148.5$ (5.85), $b = 85.8$ (3.38), $c = 171.5$ (6.76)							Weight [kg (lb)]	
DN	PN	d	d FR ¹⁾	d F2R ²⁾	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pres- sure sensor)
15	40	17.3 (0.68)	-	-	95 (3.74)	200 (7.87)	358.8 (14.2)	169.3 (6.67)	5.5 (12.13)	6.1 (13.45)
15	100	17.3 (0.68)	-	-	105 (4.13)	200 (7.87)	358.8 (14.2)	169.3 (6.67)	6.5 (14.33)	7.1 (15.65)
25	40	28.5 (1.12)	17.3 (0.68)	-	115 (4.53)	200 (7.87)	358.4 (14.1)	169.3 (6.67)	7.3 (16.09)	7.9 (17.42)
25	100	28.5 (1.12)	17.3 (0.68)	-	140 (5.51)	200 (7.87)	358.4 (14.1)	169.3 (6.67)	9.3 (20.50)	9.9 (21.83)
40	40	43.1 (1.70)	28.5 (1.12)	17.3 (0.68)	150 (5.91)	200 (7.87)	362.3 (14.3)	169.5 (6.67)	10.2 (22.49)	10.8 (23.81)
40	100	42.5 (1.67)	28.5 (1.12)	17.3 (0.68)	170 (6.69)	200 (7.87)	362.3 (14.3)	169.5 (6.67)	14.2 (31.31)	14.8 (32.63)
50	16	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	165 (6.50)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	12.1 (26.68)	12.7 (28.00)
50	40	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	165 (6.50)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	12.3 (27.12)	12.9 (28.44)
50	63	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	180 (7.09)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	16.3 (35.94)	16.9 (37.26)
50	100	53.9 (2.12)	42.5 (1.67)	28.5 (1.12)	195 (7.68)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	17.8 (39.24)	18.4 (40.57)
80	16	82.5 (3.25)	54.5 (2.15)	42.5 (1.67)	200 (7.87)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	16.8 (37.04)	17.4 (38.36)
80	40	82.5 (3.25)	54.5 (2.15)	42.5 (1.67)	200 (7.87)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	18.8 (41.45)	19.4 (42.77)
80	63	81.7 (3.22)	54.5 (2.15)	42.5 (1.67)	215 (8.46)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	22.8 (50.27)	23.4 (51.59)
80	100	80.9 (3.19)	54.5 (2.15)	42.5 (1.67)	230 (9.06)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	26.8 (59.08)	27.4 (60.41)
100	16	107 (4.21)	80.9 (3.19)	54.5 (2.15)	220 (8.66)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	21.4 (47.18)	22 (48.50)
100	40	107 (4.21)	80.9 (3.19)	54.5 (2.15)	235 (9.25)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	24.4 (53.79)	25 (55.12)
100	63	106 (4.17)	80.9 (3.19)	54.5 (2.15)	250 (9.84)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	29.4 (64.82)	30 (66.14)
100	100	104 (4.09)	80.9 (3.19)	54.5 (2.15)	265 (10.43)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	35.4 (78.04)	36 (79.37)
150	16	159 (6.26)	107 (4.21)	80.9 (3.19)	285 (11.22)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	35.2 (77.60)	35.8 (78.93)
150	40	159 (6.26)	107 (4.21)	80.9 (3.19)	300 (11.81)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	41.2 (90.83)	41.8 (92.15)
150	63	157 (6.18)	107 (4.21)	80.9 (3.19)	345 (13.58)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	59.2 (130.51)	59.8 (131.84)
150	100	154 (6.06)	107 (4.21)	80.9 (3.19)	355 (13.98)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	67.2 (148.15)	67.8 (149.47)
200	10	207 (8.15)	159 (6.26)	107 (4.21)	340 (13.39)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	37.8 (83.33)	38.4 (84.66)
200	16	207 (8.15)	159 (6.26)	107 (4.21)	340 (13.39)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	37.8 (83.33)	38.4 (84.66)
200	25	207 (8.15)	159 (6.26)	107 (4.21)	360 (14.17)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	46.8 (103.18)	47.4 (104.50)
200	40	207 (8.15)	159 (6.26)	107 (4.21)	375 (14.76)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	54.8 (120.81)	55.4 (122.14)
250	10	260 (10.24)	207 (8.15)	159 (6.26)	395 (15.55)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	57.4 (126.55)	58.0 (127.87)
250	16	260 (10.24)	207 (8.15)	159 (6.26)	405 (15.94)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	58.4 (128.75)	59.0 (130.07)
250	25	259 (10.20)	207 (8.15)	159 (6.26)	425 (16.73)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	74.4 (164.02)	75.0 (165.35)
250	40	259 (10.20)	207 (8.15)	159 (6.26)	450 (17.72)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	92.4 (203.71)	93.0 (205.03)
300	10	310 (12.20)	260 (10.24)	207 (8.15)	445 (17.52)	450 (17.72)	492.8 (19.4)	255 (10.04)	75.7 (166.89)	76.3 (168.21)
300	16	310 (12.20)	260 (10.24)	207 (8.15)	460 (18.11)	450 (17.72)	492.8 (19.4)	255 (10.04)	82.2 (181.22)	82.8 (182.54)
300	25	308 (12.13)	260 (10.24)	207 (8.15)	485 (19.09)	450 (17.72)	492.8 (19.4)	255 (10.04)	98.7 (217.60)	99.3 (218.92)
300	40	308 (12.13)	260 (10.24)	207 (8.15)	515 (20.28)	450 (17.72)	492.8 (19.4)	255 (10.04)	127.5 (281.09)	128.1 (282.41)

FR - single reduction

2) F2R - double reduction

Flow Measurement

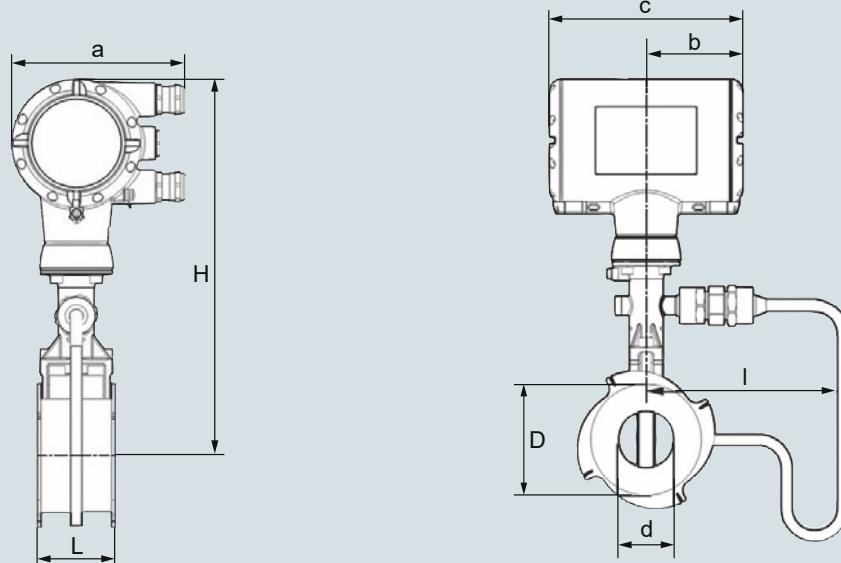
SITRANS FX

SITRANS FX330**Flanged version ANSI B16.5**

Size DN	Pres- sure rating Class	Dimensions [mm (inch)] $a = 148.5$ (5.85), $b = 85.8$ (3.38), $c = 171.5$ (6.76)							Weight [kg (lb)]	
		d FR ¹⁾	d F2R ²⁾	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pres- sure sensor)	
1/2	150	16 (0.63)	-	90 (3.5)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	4.5 (9.92)	5.1 (11.24)	
1/2	300	16 (0.63)	-	95 (3.7)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	4.9 (10.80)	5.5 (12.13)	
1/2	600	14 (0.55)	-	95 (3.7)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	5.1 (11.24)	5.7 (12.57)	
1	150	27 (1.1)	15.8 (0.62)	-	110 (4.3)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	6.2 (13.67)	6.8 (14.99)
1	300	27 (1.1)	15.8 (0.62)	-	125 (4.9)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	7.2 (15.87)	7.8 (17.20)
1	600	24 (1.0)	15.8 (0.62)	-	125 (4.9)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	7.5 (16.53)	8.1 (17.86)
1 1/2	150	41 (1.6)	26.6 (1.1)	15.8 (0.6)	125 (4.9)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	8.3 (18.30)	8.9 (19.62)
1 1/2	300	41 (1.6)	26.6 (1.1)	15.8 (0.6)	155 (6.1)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	10.4 (22.93)	11 (24.25)
1 1/2	600	38 (1.5)	26.6 (1.1)	15.8 (0.6)	155 (6.1)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	11.4 (25.13)	12 (26.46)
2	150	53 (2.1)	40.9 (1.6)	26.6 (1.1)	150 (5.9)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	11 (24.25)	11.6 (25.57)
2	300	53 (2.1)	40.9 (1.6)	26.6 (1.1)	165 (6.5)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	12.4 (27.34)	13 (28.66)
2	600	49 (1.9)	40.9 (1.6)	26.6 (1.1)	165 (6.5)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	13.9 (30.64)	14.5 (31.97)
3	150	78 (3.1)	52.6 (2.1)	40.9 (1.6)	190 (7.5)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	19.8 (43.65)	20.4 (44.97)
3	300	78 (3.1)	52.6 (2.1)	40.9 (1.6)	210 (8.3)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	22.8 (50.27)	23.4 (51.59)
3	600	74 (2.9)	52.6 (2.1)	40.9 (1.6)	210 (8.3)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	23.8 (52.47)	24.4 (53.79)
4	150	102 (4.0)	78 (3.1)	52.6 (2.1)	230 (9.1)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	23.4 (51.59)	24 (52.91)
4	300	102 (4.0)	78 (3.1)	52.6 (2.1)	255 (10)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	31.4 (69.23)	32 (70.55)
4	600	97 (3.8)	78 (3.1)	52.6 (2.1)	275 (11)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	40.4 (89.07)	41 (90.39)
6	150	154 (6.1)	102 (4.0)	78.0 (3.1)	280 (11)	300 (12)	416.3 (16.4)	191.5 (7.54)	36.2 (79.81)	36.8 (81.13)
6	300	154 (6.1)	102 (4.0)	78.0 (3.1)	320 (13)	300 (12)	416.3 (16.4)	191.5 (7.54)	51.2 (112.88)	51.8 (114.20)
6	600	146 (5.8)	102 (4.0)	78.0 (3.1)	355 (14)	300 (12)	416.3 (16.4)	191.5 (7.54)	76.2 (167.99)	76.8 (169.31)
8	150	203 (8.0)	154 (6.1)	102 (4.0)	345 (14)	300 (12)	442.1 (17.4)	202.8 (8.0)	50.0 (110.23)	50.6 (111.55)
8	300	203 (8.0)	154 (6.1)	102 (4.0)	380 (15)	300 (12)	442.1 (17.4)	202.8 (8.0)	74.8 (164.91)	75.4 (166.23)
10	150	255 (10.0)	203 (8.0)	154 (6.1)	405 (16)	380 (15)	468.8 (18.5)	229.5 (9.04)	74.4 (164.02)	75.0 (165.35)
10	300	255 (10.0)	203 (8.0)	154 (6.1)	455 (18)	380 (15)	468.8 (18.5)	229.5 (9.04)	106.4 (234.57)	107.0 (235.89)
12	150	305 (12.0)	255 (10.0)	203 (8.0)	485 (19)	450 (18)	492.8 (19.4)	255 (10.0)	106.4 (234.35)	107.0 (235.67)
12	300	305 (12.0)	255 (10.0)	203 (8.0)	520 (21)	450 (18)	492.8 (19.4)	255 (10.0)	151.4 (333.56)	152.0 (334.88)

1) FR - single reduction

2) F2R - double reduction



Sandwich version with pressure sensor

Sandwich version EN

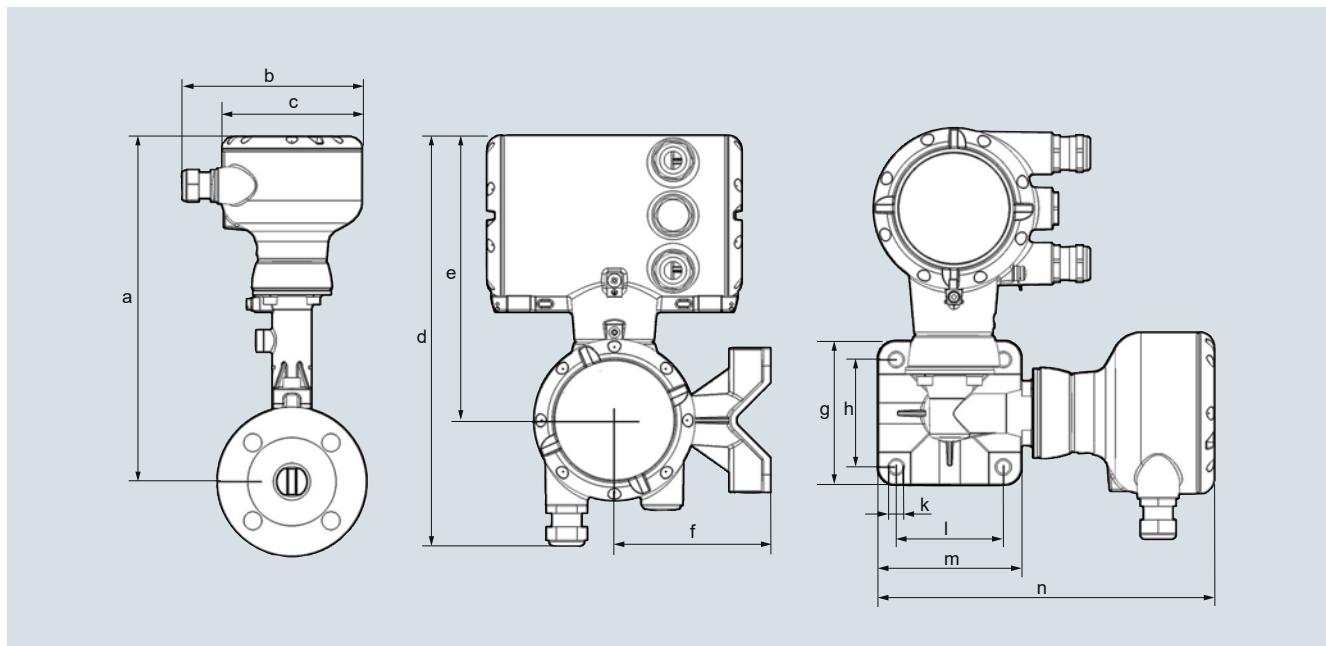
Size DN	Pressure rating PN	Dimensions [mm (inch)]								Weight [kg (lb)]	
		a	b	c	d	D	L	H	I	Flowmeter (without pressure sensor)	Flowmeter (with pres- sure sen- sor)
15	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	16 (0.63)	45 (1.77)	65 (2.56)	265 (10.43)	174.25 (6.86)	3.5 (7.72)	4.1 (9.04)
25	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	24 (0.94)	65 (2.56)	65 (2.56)	265 (10.43)	174.25 (6.86)	4.3 (9.48)	4.9 (10.80)
40	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	38 (1.50)	82 (3.23)	65 (2.56)	270 (10.63)	174.5 (6.87)	4.9 (10.80)	5.5 (12.13)
50	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	50 (1.97)	102 (4.02)	65 (2.56)	275 (10.83)	174.5 (6.87)	6 (13.23)	6.6 (14.55)
80	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	74 (2.91)	135 (5.31)	65 (2.56)	290 (11.42)	174.25 (6.86)	8.2 (18.08)	8.8 (19.40)
100	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	97 (3.82)	158 (6.22)	65 (2.56)	310 (12.20)	176.5 (6.95)	9.5 (20.94)	10.1 (22.27)

Sandwich version ANSI

Size DN	Pressure rating Class	Dimensions [inch]								Weight [lb]	
		a	b	c	d	D	L	H	I	Flowmeter (without pressure sensor)	Flowmeter (with pres- sure sen- sor)
1/2"	150, 300	5.32	4.26	7.25	0.63	1.77	2.56	10.43	6.82	7.72	9.04
1/2"	600	5.32	4.26	7.25	0.55	1.77	2.56	10.43	6.82	7.72	9.04
1"	150, 300, 600	5.32	4.26	7.25	0.94	2.56	2.56	10.43	6.82	9.48	10.80
1 1/2"	150, 300, 600	5.32	4.26	7.25	1.50	3.23	2.56	10.63	6.87	10.80	12.13
2"	150, 300, 600	5.32	4.26	7.25	1.97	4.02	2.56	10.83	6.87	13.23	14.55
3"	150, 300, 600	5.32	4.26	7.25	2.91	5.31	2.56	11.42	6.82	18.08	19.40
4"	150, 300, 600	5.32	4.26	7.25	3.82	6.22	2.56	12.20	6.95	20.94	22.27

Flow Measurement

SITRANS FX

SITRANS FX330Remote version**3****Dimension a**

	Flanged and Sandwich version						Flanged version			
DN	15	25	40	50	80	100	150	200	250	300
1/2"	15	25	40	50	80	100	150	200	250	300
[mm]	265.7	265.2	269.2	275.2	287.2	303.7	323.2	348.9	375.7	399.7
[inch]	10.5	10.4	10.6	10.8	11.3	12.0	12.7	13.7	14.8	15.7

Dimension a F1/2R

	Flanged version									
DN	15	25	40	50	80	100	150	200	250	300
1/2"	15	25	40	50	80	100	150	200	250	300
F1R ¹⁾ [mm]	-	315.7	315.2	319.2	325.2	337.2	353.7	373.2	398.9	425.7
F1R ¹⁾ [inch]	-	12.4	12.4	12.6	12.8	13.3	13.9	14.7	15.7	16.8
F2R ²⁾ [mm]	-	-	315.7	315.2	319.2	325.2	337.2	353.7	373.2	398.9
F2R ²⁾ [inch]	-	-	12.4	12.4	12.6	12.8	13.3	13.9	14.7	15.7

¹⁾ FR - single reduction²⁾ F2R - double reduction**Dimension b ... n**

	b	c	d	e	f	g	h	j	k	l	m	n
[mm]	139	108	276	191	105	97	72	108	9	72	97	226
[inch]	5.46	4.25	10.9	7.53	4.14	3.82	2.84	4.25	0.35	2.84	3.82	8.90

Flow tablesMeasuring Range Limits**Water**

Size DN to EN 1092-1	Q _{min} DN to ANSI B16.5	EN 1092-1 [m ³ /h]	Q _{max} EN 1092-1 [m ³ /h]	Q _{min} ANSI B16.5 [m ³ /h]	Q _{max} ANSI B16.5 [m ³ /h]
15	½"	0.45	5.07	0.44	4.94
25	1"	0.81	11.40	0.81	11.40
40	1½"	2.04	28.58	2.04	28.58
50	2"	3.53	49.48	3.53	49.48
80	3"	7.74	108.37	7.74	108.37
100	4"	13.30	186.22	13.30	186.21
150	6"	30.13	421.86	30.13	421.86
200	8"	56.60	792.42	56.60	792.42
250	10"	90.48	1 266.8	90.48	1 266.8
300	12"	131.41	1 839.8	131.41	1 839.8

Values based on water at 20 °C (68 °F)

Air

Size DN to EN 1092-1	Q _{min} DN to ANSI B16.5	EN 1092-1 [m ³ /h]	Q _{max} EN 1092-1 [m ³ /h]	Q _{min} ANSI B16.5 [m ³ /h]	Q _{max} ANSI B16.5 [m ³ /h]
15	½"	6.80	25.33	6.72	24.70
25	1"	10.20	81.43	10.20	81.43
40	1½"	25.35	326.63	25.35	326.63
50	2"	43.89	565.49	43.89	565.49
80	3"	96.14	1 238.64	96.14	1 238.6
100	4"	165.19	2 128.27	165.19	2 128.27
150	6"	374.23	4 821.60	374.23	4 821.6
200	8"	702.95	9 056.8	702.95	9 056.8
250	10"	1 123.7	14 478.0	1 123.7	14 478.0
300	12"	1 632.1	21 028.0	1 632.1	21 028.0

Values based on air at 20 °C (68 °F) and 1.013 bar_{abs} (14.7 psi_{abs})

Flow Measurement

SITRANS FX

SITRANS FX330

Measuring range saturated steam: 1 to 7 bar

Overpressure [bar]	1	3.5	5.2	7
Density [kg/m³]	1.13498	2.4258	3.27653	4.16732
Temperature [°C]	120.6	148.2	160.4	170.6
Flow [kg/h]	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5			
15	½"	5.87	28.75	7.68
25	1"	11.82	92.42	17.28
40	1½"	29.64	370.71	43.33
50	2"	51.31	641.82	75.02
80	3"	112.41	1 405.8	164.33
100	4"	193.14	2 415.5	282.36
150	6"	437.56	5 472.4	639.69
200	8"	821.9	10 279.0	1 201.6
250	10"	1 313.9	16 433.0	1 920.9
300	12"	1 908.3	23 866.0	2 789.8
			51 010.0	51 010.0

Measuring range saturated steam: 10.5 to 20 bar

Overpressure [bar]	10.5	14.0	17.5	20.0
Density [kg/m³]	5.88803	7.60297	9.31702	10.5442
Temperature [°C]	186.2	198.5	208.7	215.0
Flow [kg/h]	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5			
15	½"	12.78	149.17	16.51
25	1"	26.93	479.46	30.60
40	1½"	67.51	1 878.2	76.72
50	2"	116.89	3 251.7	132.82
80	3"	256.03	7 122.4	290.93
100	4"	439.91	12 238	499.90
150	6"	996.62	27 725.0	1 132.5
200	8"	1 872.1	52 079.0	2 127.3
250	10"	2 992.7	83 254.0	3 400.7
300	12"	4 346.5	120 920.0	4 939.1
			138 460	138 460
			5 467.5	5 467.5
			154 210	154 210
			5 816.5	5 816.5
			164 660	164 660

Measuring range saturated steam: 15 to 100 psig

Overpressure [psig]	15	50	75	100
Density [lb/ft ³]	0.0719	0.1497	0.2036	0.2569
Temperature [°F]	249.98	297.86	320.36	338.184
Flow [lb/h]	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5			
15	½"	12.95	64.35	16.83
25	1"	26.25	206.83	37.86
40	1½"	65.81	829.61	94.92
50	2"	113.94	1 436.3	164.34
80	3"	249.57	3 146.1	360.00
100	4"	428.81	5 405.7	618.51
150	6"	971.47	12 246.0	1 401.2
200	8"	1 824.8	23 004.0	2 632.1
250	10"	2 917.2	36 774.0	4 207.7
300	12"	4 236.8	53 410.0	6 111.1
				111 120.0
				182.02
				19.62
				22.04
				229.63
				44.15
				585.06
				49.59
				738.09
				110.68
				2 346.7
				124.32
				2 960.5
				191.63
				4 062.9
				215.23
				5 125.6
				419.74
				8 899.4
				471.45
				11 227.0
				721.21
				15 291.0
				810.06
				19 291.0
				34 642.0
				1 835.2
				43 703.0
				3 069.1
				65 072.0
				3 447.2
				82 092.0
				4 906.4
				104 030.0
				5 510.8
				131 230.0
				7 125.8
				151 080.0
				8 003.6
				190 600.0

Measuring range saturated steam: 150 to 300 psig

Overpressure [psig]	150	200	250	300
Density [lb/ft ³]	0.3627	0.4681	0.5735	0.6792
Temperature [°F]	366.08	388.04	406.22	422.06
Flow [lb/h]	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5			
15	½"	27.79	324.21	35.86
25	1"	58.93	1 042.1	66.94
40	1½"	147.72	4 107.2	167.83
50	2"	255.75	7 111.9	290.56
80	3"	560.19	15 578.0	636.44
100	4"	962.54	26 766.0	1 093.5
150	6"	2 180.6	60 639.0	2 477.4
200	8"	4 096.1	113 900.0	4 653.6
250	10"	6 548.1	182 090.0	7 439.3
300	12"	9 510.2	264 460.0	10 805.0
				302 760.0
				11 959.0
				337 150.0
				13 014.0
				368 770.0