

GENERAL

Detection

Fluid

Operating pressure

Ambient temperature

Optimal max. speed

Max. speed rate

Standards

Equipped for magnetic position detectors

Air or neutral gas, filtered, lubricated or not
10 bar max.

-20°C, to +70°C (for higher t°, see page P239)

≤ 1 m/s (for optimal service life)

2 m/s

ISO 15552-AFNOR NF ISO 15552-DIN ISO 15552
(replace ISO 6431-AFNOR NFE 49003-VDMA 24562)

CONSTRUCTION

Barrel

Tie rods

Rod

Piston

Hard anodized aluminium alloy

Stainless steel (Ø 32-100), paint steel (Ø 125-200)

Hard chrome plated steel with rod nut galvanized steel

Ø32 to 80 mm: POM (polyacetal), Ø100-125 mm: light alloy

fitted with an annular permanent magnet

PUR (polyurethane)

Aluminium alloy

Metal self lubricating

Pneumatic, adjustable from both sides with captive screws

Piston seal

Front and rear ends

Bearing

Cushioning

CHOICE OF EQUIPMENT

Ø (mm)	stroke (mm)	catalogue number (2)	reference	connec- tion Ø	cushio- ning length (mm)	Ø (mm)	stroke (mm)	catalogue number (2)	reference	connec- tion Ø	cushio- ning length (mm)			
32 (3)	25	45000710	PES 32 T A 25 R-DM	G 1/8	18	100	50	45001192	PES 100 T A 50 R-DM	G 1/2	33			
	50	45000711	PES 32 T A 50 R-DM				80	45001193	PES 100 T A 80 R-DM					
	80	45001095	PES 32 T A 80 R-DM				100	45001194	PES 100 T A 100 R-DM					
	100	45000712	PES 32 T A 100 R-DM				125	45001195	PES 100 T A 125 R-DM					
	125	45001113	PES 32 T A 125 R-DM				160	45001196	PES 100 T A 160 R-DM					
	160	45000713	PES 32 T A 160 R-DM				200	45001197	PES 100 T A 200 R-DM					
	200	45000714	PES 32 T A 200 R-DM				250	45001198	PES 100 T A 250 R-DM					
	250	45000715	PES 32 T A 250 R-DM				320	45001199	PES 100 T A 320 R-DM					
	to be defined	45050766.... ⁽¹⁾	PES 32 T A ... R-DM				400	45001200	PES 100 T A 400 R-DM					
							500	45001201	PES 100 T A 500 R-DM					
40	25	45000716	PES 40 T A 25 R-DM	G 1/4	20	125	80	45001202	PES 100 T A 630 R-DM	G 1/2	37			
	50	45000717	PES 40 T A 50 R-DM				100	45001203	PES 100 T A 700 R-DM					
	80	45001096	PES 40 T A 80 R-DM				125	45001204	PES 100 T A 800 R-DM					
	100	45000718	PES 40 T A 100 R-DM				160	45001205	PES 100 T A 900 R-DM					
	125	45001114	PES 40 T A 125 R-DM				200	45001206	PES 100 T A 1000 R-DM					
	160	45000719	PES 40 T A 160 R-DM				to be defined	45051014.... ⁽¹⁾	PES 100 T A ... R-DM					
	200	45000720	PES 40 T A 200 R-DM				150	50	45001208			PES 125 T A 50 R-DM		
	250	45000721	PES 40 T A 250 R-DM					80	45001209			PES 125 T A 80 R-DM		
	320	45000722	PES 40 T A 320 R-DM					100	45001210			PES 125 T A 100 R-DM		
	400	45000723	PES 40 T A 400 R-DM					125	45001211			PES 125 T A 125 R-DM		
to be defined	45050767.... ⁽¹⁾	PES 40 T A ... R-DM	160	45001212	PES 125 T A 160 R-DM									
50	25	45000724	PES 50 T A 25 R-DM	G 1/4	26	125		200	45001213	PES 125 T A 200 R-DM	G 1/2	37		
	50	45000725	PES 50 T A 50 R-DM					250	45001214	PES 125 T A 250 R-DM				
	80	45001097	PES 50 T A 80 R-DM					320	45001215	PES 125 T A 320 R-DM				
	100	45000726	PES 50 T A 100 R-DM					400	45001216	PES 125 T A 400 R-DM				
	125	45001115	PES 50 T A 125 R-DM					500	45001217	PES 125 T A 500 R-DM				
	160	45000727	PES 50 T A 160 R-DM					630	45001218	PES 125 T A 630 R-DM				
	200	45000728	PES 50 T A 200 R-DM					700	45001219	PES 125 T A 700 R-DM				
	250	45000729	PES 50 T A 250 R-DM					800	45001220	PES 125 T A 800 R-DM				
	320	45000730	PES 50 T A 320 R-DM					900	45001221	PES 125 T A 900 R-DM				
	400	45000731	PES 50 T A 400 R-DM					1000	45001222	PES 125 T A 1000 R-DM				
500	45000732	PES 50 T A 500 R-DM	to be defined	45051015.... ⁽¹⁾	PES 125 T A ... R-DM									
630	45000733	PES 50 T A 630 R-DM	160	50	45001223	PES 160 T A 50 R-DM	G 3/4	55						
to be defined	45050768.... ⁽¹⁾	PES 50 T A ... R-DM		80	45001224	PES 160 T A 80 R-DM								
63	25	45000734		PES 63 T A 25 R-DM	G 3/8	26			160	100	45001225	PES 160 T A 100 R-DM	G 3/4	55
	50	45000735		PES 63 T A 50 R-DM						125	45001226	PES 160 T A 125 R-DM		
	80	45001098		PES 63 T A 80 R-DM						160	45001227	PES 160 T A 160 R-DM		
	100	45000736		PES 63 T A 100 R-DM						200	45001228	PES 160 T A 200 R-DM		
	125	45001116		PES 63 T A 125 R-DM						250	45001229	PES 160 T A 250 R-DM		
	160	45000737		PES 63 T A 160 R-DM						320	45001230	PES 160 T A 320 R-DM		
	200	45000738		PES 63 T A 200 R-DM						400	45001231	PES 160 T A 400 R-DM		
	250	45000739		PES 63 T A 250 R-DM						500	45001232	PES 160 T A 500 R-DM		
	320	45000740		PES 63 T A 320 R-DM			630	45001233		PES 160 T A 630 R-DM				
	400	45000741		PES 63 T A 400 R-DM			700	45001234		PES 160 T A 700 R-DM				
500	45000742	PES 63 T A 500 R-DM		800	45001235	PES 160 T A 800 R-DM								
630	45000743	PES 63 T A 630 R-DM		900	45001236	PES 160 T A 900 R-DM								
to be defined	45050769.... ⁽¹⁾	PES 63 T A ... R-DM		1000	45001237	PES 160 T A 1000 R-DM								
80	25	45000744		PES 80 T A 25 R-DM	G 3/8	27	200	to be defined		45051016.... ⁽¹⁾	PES 160 T A ... R-DM	G 3/4	55	
	50	45000745		PES 80 T A 50 R-DM				50		45001238	PES 200 T A 50 R-DM			
	80	45001099	PES 80 T A 80 R-DM	80				45001239		PES 200 T A 80 R-DM				
	100	45000746	PES 80 T A 100 R-DM	100				45001240		PES 200 T A 100 R-DM				
	125	45001117	PES 80 T A 125 R-DM	125				45001241	PES 200 T A 125 R-DM					
	160	45000747	PES 80 T A 160 R-DM	160				45001242	PES 200 T A 160 R-DM					
	200	45000748	PES 80 T A 200 R-DM	200				45001243	PES 200 T A 200 R-DM					
	250	45000749	PES 80 T A 250 R-DM	250				45001244	PES 200 T A 250 R-DM					
	320	45000750	PES 80 T A 320 R-DM	320				45001245	PES 200 T A 320 R-DM					
	400	45000751	PES 80 T A 400 R-DM	400				45001246	PES 200 T A 400 R-DM					
	500	45000752	PES 80 T A 500 R-DM	500				45001247	PES 200 T A 500 R-DM					
	630	45000753	PES 80 T A 630 R-DM	630				45001248	PES 200 T A 630 R-DM					
	to be defined	45050770.... ⁽¹⁾	PES 80 T A ... R-DM	700				45001249	PES 200 T A 700 R-DM					
250	25	45000774	PES 200 T A 25 R-DM	consult us				800	45001250	PES 200 T A 800 R-DM	G 3/4	55		
	50	45000775	PES 200 T A 50 R-DM					900	45001251	PES 200 T A 900 R-DM				
	80	45001099	PES 200 T A 80 R-DM					1000	45001252	PES 200 T A 1000 R-DM				
	100	45000776	PES 200 T A 100 R-DM					to be defined	45051017.... ⁽¹⁾	PES 200 T A ... R-DM				
	125	45001117	PES 200 T A 125 R-DM				250	consult us						
	160	45000747	PES 200 T A 160 R-DM											
	200	45000748	PES 200 T A 200 R-DM											
	250	45000749	PES 200 T A 250 R-DM											
	320	45000750	PES 200 T A 320 R-DM											
	400	45000751	PES 200 T A 400 R-DM											
500	45000752	PES 200 T A 500 R-DM												
630	45000753	PES 200 T A 630 R-DM												
to be defined	45050770.... ⁽¹⁾	PES 200 T A ... R-DM												

(1) Indicate stroke (in mm)

The magnetic position detectors are ordered separately:

- "T" model (see page P291), reed switch or magneto-resistive type
- ATEX (see page X019-315 of ATEX catalogue)
- "BIM" model, magneto-inductive (see page P297)

(2) In the case of use of a BIM magnetic detector on PES series 450 Ø 32

(1) Indicate stroke (in mm)

(2) The magnetic position detectors are ordered separately:

- "T" model (see page P291), reed switch or magneto-resistive type

- ATEX (see page X019-315 of ATEX catalogue)

- "BIM" model, magneto-inductive (see page P297)

(3) In the case of use of a BIM magnetic detector on PES series 450 Ø 32, it is necessary to add the option cat no.: 995125

MOUNTINGS (see Fluid Power catalogue page P229-18 or ATEX catalogue page X019-312)

OPTIONS AND SPECIFIC VERSIONS

(see Fluid Power catalogue page P239)

- High temperature version (0° C to 120° C) - see page P239

OPTIONS

- Other strokes on request
 - Non cushioned (NA) version on request.
 - Piston rod in 316L stainless steel, catalogue number: **995002** - in 303 stainless steel, catalogue number: **995202**
 - Overlength piston rod in hard chrome steel, cat. n°: **995003** - in 316L stainless steel, cat. n°: **995004** - in 303 stainless steel, cat. n°: **995204**
 - Type PES cylinders with tie-rods are available in versions for use in potentially **explosive dust or gas atmospheres** according to Directive 94/9/EC.
- Classification :  **I13GD c** - Ta 40°C T85°C (T6) - Ta 70°C T100°C (T5) (ZONE 2-22) - cat no.: **612013**
 **I12GD c** - Ta 40°C T85°C (T6) - Ta 70°C T100°C (T5) (ZONE 1-21) - cat no.: **612016**

ACCESSORIES

Mounting kit for series 551 Namur valves:

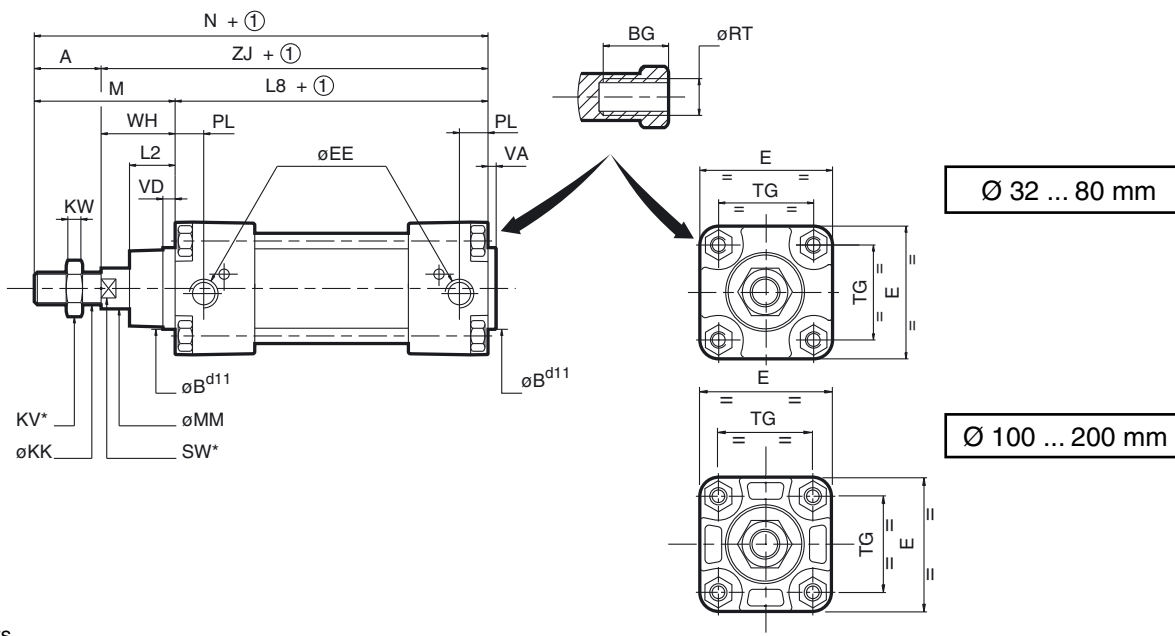
- Mounting flanges (set of 2) - cat no.:

Ø 32 mm = 88100857	Ø 63 mm = 88100860
Ø 40 mm = 88100858	Ø 80 mm = 88100861
Ø 50 mm = 88100859	Ø 100 mm = 88100862
- Namur adapter plate - cat no.: **88145360**
- Fittings and pneumatic supply tubes are not included

DIMENSIONS (mm), WEIGHT (kg)



Bare cylinder



① Stroke

(*) Dimensions on flats.

Ø	A	ØB ^{d11}	BG	E	ØEE	ØKK	KV	KW	L2	L8	M	ØMM	N	PL	ØRT	SW(5)	TG	VA	VD mini
32	22	30	16	50	G1/8	M10x1,25	16	5	17	94	48	12	142	14	M6	10	32,5 ± 0,5	4	4
40	24	35	16	57,5	G1/4	M12x1,25	18	6	19	105	54	16	159	16	M6	13	38 ± 0,5	4	4
50	32	40	16	65	G1/4	M16x1,5	24	8	26	106	69	20	175	18,5	M8	17	46,5 ± 0,6	4	4
63	32	45	16	79	G3/8	M16x1,5	24	8	26	121	69	20	190	17	M8	17	56,5 ± 0,7	4	4
80	40	45	17	100	G3/8	M20x1,5	30	10	33	128	86	25	214	16,5	M10	22	72 ± 0,7	4	4
100	40	55	17	120	G1/2	M20x1,5	30	10	35,5	138	91	25	229	21	M10	22	89 ± 0,7	4	4
125	54	60	24	145	G1/2	M27x2	41	13,5	40	160	119	32	279	32	M12	27	110 ± 1,1	6	6
160	72	65	29,5	180	G3/4	M36x2	55	18	58	180	152	40	332	35,5	M16	36	140 ± 1,1	6	6
200	72	75	29,5	220	G3/4	M36x2	55	18	58	180	167	40	347	35	M16	36	175 ± 1,1	6	6

Ø	WH	ZJ	weight	
			(3)	(4)
32	26	120	0,590	0,235
40	30	135	0,840	0,335
50	37	143	1,200	0,510
63	37	158	1,500	0,540
80	46	174	2,860	0,840
100	51	189	3,675	1,185
125	65	225	6,955	1,360
160	80	260	12,835	2,100
200	95	275	17,575	2,500

(3) Cylinder weight with 0 mm stroke.

(4) Weight to be added per additional 100 mm length.

(5) Dimension SW changed as against standard AFNOR NFE 49 003.

	NFE 49 003	ISO 15552
Ø 50-63	16	17
Ø 80-100	21	22

Dimensional tolerances according to standard
ISO 15552

All leaflets are available on: www.asconumatics.eu